## The Art Of Water Gilding



**Wood**The profile shape is milled from premium quality kiln dried wood.



**Leaf**The clay is dampened with water, and thin sheets of gold metal leaf are laid over the profile, with each piece slightly overlapping.



**Gesso**After the profile shape is milled, several layers of gesso primer are extruded over the wood profile to create a smooth surface.



**Distress**Pumice powder and steel wool are used to gently scratch the surface, revealing subtle tones of the red clay.



Compo
A soft dough-like material is embossed from a carved steel mold, then carefully laid by hand to add ornamentation to the profile.



Burnish
An agate stone is used to burnish
(polish) the leaf to a luminous sheen.
This highly burnished sheen and the
overlap leaf lines distinguish the
quality and beauty of handcrafted
water gilded mouldings.



**Clay**Three coats of liquid clay, or bole, are brushed over the compo and gesso to prepare the surface for gilding with water.



A few coats of varnish are applied to protect the leaf, and a liquid patina is added as a soft, matte antiquing to accent the burnished gold.